

5164411



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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Reprint

D3272-1
Job Sheet 191961



Part No: D3272-1

Job Qty: 10 pcs

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Steps - 1	10 pcs	4/10/19	4/10/19	0.00	4.65	Large Fab - 1	<i>SL</i>
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
110	QC 5	10 pcs	4/10/19	4/10/19	0.00	10.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Packaging 3-1 - Stock - B4B	10 pcs	4/10/19	4/10/19	0.00	10.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAG
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	5-89 MAR 21 2019
130 QC 21 - SA	10 pcs	4/10/19	0.00 10.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG
				QC 21 - SA - 53	21 MAR 21 2019
Part Op 100 - (Fabricate per Drwg)***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to Descriptions: 116.25" long as per Dwg D3272 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) LOCATION: WA003 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2622-120C	Step Extrusion	10 pcs (1 ea)	100-Large Fab - Steps - 1	⑦ S104007 ③ S130307	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Steps - 1	D2622-120C	10	232	0	
Part Specifications					
Specifications could not be found.					

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Container Trace

S164411 Container Trace - Upstream														
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufact Code
S104007	S104003	Allocated	D2622-120CP	Purchasing	100	8/21/2018 12:57 PM	259.000	pcs	Purchasing		179413	Purchasing		
S130307	S130303	Allocated	D2622-120CP	Purchasing	100	11/21/2018 4:01 PM	255.000	pcs	Purchasing		184964	Purchasing		
S145648	S104007	Stock	D2622-120C	QC 21 - SA	140	1/17/2019 10:22 AM	10.000	pcs	WA003	S104007	179413			
S159822	S104007	Stock	D2622-120C	QC 21 - SA	140	3/6/2019 1:52 PM	2.000	pcs	WA003	S104007	179413			
S164034	S130307	Stock	D2622-120C	QC 21 - SA	140	3/20/2019 8:14 AM	3.000	pcs	WA003	S130307	184964			
S164411	S145648	Allocated	D2622-120C	Large Fab - Steps - 1	100	3/20/2019 1:27 PM	5.000	pcs	Large Fab - 10	S104007	191961	Large Fab - 10		
S164411	S159822	Allocated	D2622-120C	Large Fab - Steps - 1	100	3/20/2019 1:27 PM	2.000	pcs	Large Fab - 10	S104007	191961	Large Fab - 10		
S164411	S164034	Allocated	D2622-120C	Large Fab - Steps - 1	100	3/20/2019 1:27 PM	3.000	pcs	Large Fab - 10	S130307	191961	Large Fab - 10		

S164411 Details										
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
D3272-1	QC 5		WIP	10.000	0.000	3/20/2019 1:27 PM	Steven Lu	191961	QC 5 - 68	S164411

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Container History for S164411

Change Date	By	Job	Part	Rev	Operation	Material	Chg	Serial No/Batch	Gross	Tare	Net	Len	Qty	Location	Status	Accounting Job	Defect	Type	Last Action
3/20/19 1:27 PM	Lu, Steven	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	0	Large Fab - 10	WIP				Created at Control Panel
3/20/19 1:27 PM	Lu, Steven	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	10	Large Fab - 10	WIP				Production Recorded at Contr
3/20/19 1:27 PM	Lu, Steven	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	10	Large Fab - 10	Allocated				Production Update
3/20/19 1:27 PM	Lu, Steven	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	10	Large Fab - 10	Allocated				Production Update
3/20/19 1:27 PM	Lu, Steven	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	10	Large Fab - 10	Allocated				Production Update
3/20/19 4:00 PM	Chuprun, John	191961	D3272-1		Large Fab - Steps - 1			S164411	0	0	0	0	10	QC 5 - 68	Allocated				Loaded to Workcenter
3/20/19 4:00 PM	Chuprun, John	191961	D3272-1		QC 5			S164411	0	0	0	0	10	QC 5 - 68	Allocated				Record Operation
3/20/19 4:00 PM	Chuprun, John	191961	D3272-1		QC 5			S164411	0	0	0	0	10	QC 5 - 68	Allocated				Production Recorded at Contr
3/20/19 4:00 PM	Chuprun, John	191961	D3272-1		QC 5			S164411	0	0	0	0	10	QC 5 - 68	WIP				Container Full



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Container No: S164411



Part: D3272-1

Job No: 191961

Serial No/Batch: S164411

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/21/19